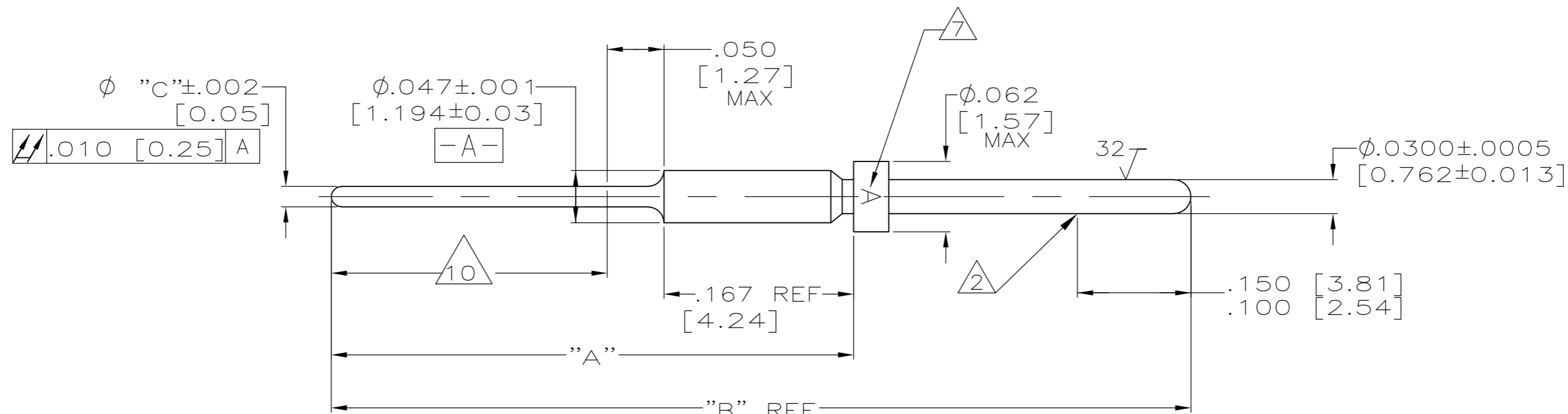


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
	Z	REV PER ECO 13-006581	4-17-13	CT	RL		



1. INSERTION/EXTRACTION TOOL AMP P/N 91067-1.

② POINT OF PLATING THICKNESS MEASUREMENT.

③ FINISH: .000050 [0.00127] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000100 [0.00254] TO .000150 [0.00381] THK COPPER PER MIL-C-14550, CLASS IV.

④ FINISH: .000050 [0.00127] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000050 [0.00127] TO .000150 [0.00381] THK NICKEL PER QQ-N-290.

⑤ FINISH: .000050 [0.00127] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000200 [0.00508] TO .000250 [0.00635] THK NICKEL PER QQ-N-290.

6. CONTACTS MEET ALL APPLICABLE PERFORMANCE REQUIREMENTS OF MIL-C-39029.

⑦ GOthic "A" LOCATED APPROX AS SHOWN.

⑧ CONTACT BODY MAT'L: LEADED NICKEL COPPER (PROPRIETARY) EQUIVALENT ALTERNATE MAT'L: COPPER ALLOY PER ASTM-B-197

⑨ FINISH: .000100 [0.00254] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000050 [0.00127] TO .000150 [0.00381] THK NICKEL PER QQ-N-290.

⑩ SOLDER DIP WITH 63/73 TIN-LEAD. MUST MEET SOLDERABILITY REQUIREMENT OF MIL-STD-202, METHOD 208.

FINISH	$\phi$ "C"	"B"	"A"	PART NO
③	.018 [0.46]	.735 [18.67]	.435 [11.05]	2-207683-7
PRELIMINARY NOT RELEASED FOR PROD.				
④	.018 [0.46]	.642 [16.31]	.345 [8.76]	2-207683-3
⑨	.018 [0.46]	.707 [17.96]	.410 [10.41]	2-207683-1
③	.018 [0.46]	.707 [17.96]	.410 [10.41]	2-207683-0
③	.018 [0.46]	.665 [16.89]	.368 [9.35]	1-207683-8
PRELIMINARY NOT RELEASED FOR PROD.				
③ ⑩	.018 [0.46]	.760 [19.30]	.460 [11.68]	1-207683-4
③ ⑩	.018 [0.46]	.860 [21.84]	.560 [14.22]	1-207683-3
③	.025 [0.64]	.860 [21.84]	.560 [14.22]	1-207683-2
⑤	.018 [0.46]	.760 [19.30]	.460 [11.68]	1-207683-1
④	.018 [0.46]	1.107 [28.12]	.810 [20.57]	207683-9
④	.025 [0.64]	.860 [21.84]	.560 [14.22]	207683-8
③	.018 [0.46]	.760 [19.30]	.460 [11.68]	207683-6
③	.018 [0.46]	1.107 [28.12]	.810 [20.57]	207683-4
③	.018 [0.46]	.860 [21.84]	.560 [14.22]	207683-2

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DWN	T. ALEXANDER	11-11-91
CHK	F. KINSEY	11-19-91
APVD	F. KINSEY	11-19-91

NAME: F. KINSEY

PRODUCT SPEC: -

APPLICATION SPEC: -

WEIGHT: -

CUSTOMER DRAWING

SCALE: 10:1

SHEET: 1 of 1

REV: Z

TE Connectivity

PIN CONTACT, POSTED SIZE 22D

SIZE: A2

CAGE CODE: 00779

DRAWING NO: C=207683

RESTRICTED TO: -